

10 things you might not know about fonts, but really should

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David

- Started working at Enfocus in 1996 (Tailor, PitStop...)
- Helped to start the Ghent Workgroup in June 2002
- Co-founded Gradual Software in 2004 (Switch)
- CTO at Four Pees from 2008 (working with callas software, axaio software, Elpical, InSoft...)



Christian

- 30 years of experience in several companies and roles:
 - Gap Systems (Implementation Consultant & COO)
 - Enfocus (International Sales Account Manager)
 - Nestlé (eBusiness Project Manager & Graphic Chain Expert)
 - Société Alsacienne d'Aluminium, now AMCOR (Prepress Manager)
- Founder & Owner of bleuprocess (2007), founder & CEO of agileStreams (2018), offering consultancy in process automation & in packaging



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- 1 -Where Do fonts live in PDF?



On your computer





In a PDF file





What's the essence

- Each font appears in the resources of pages where it's used
 - As an "object", or "entity"
- It consists of two big parts
 - Metadata about the font that is stored directly in the PDF as PDF objects
 - An embedded font file
 - It's optional
 - It's not the same as what lives on your system



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- 2 -Glyphs



What is a glyph?

a d a BBB



A simple definition

- A glyph is a shape used to draw a certain character.
- When talking about glyphs:
 - We're talking about the shape of the character, not the meaning of the character



How does that look inside of a font?





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- 3 -Encodings



How do we go from fonts in the PDF, to glyphs shown on the page?

- We know PDF contains font information in the document.
- We also know fonts contain glyphs, which can be used to draw on the page...
- How does PDF tie those two together?



Page description to printed page



Begin text object Set CMYK yellow Set font "TT0" Set text matrix (location / size) Draw "You!" (with kerning) Set text matrix (location / size) Draw more text End text object

You! have been invited...



In details for "Y"

- Page description contains "Y", which corresponds with number "89".
- Font with name "TT0" contains a character to glyph table, that maps "89" to "glyph 59".
- Font with name "TT0" contains a glyph table that defines "glyph 59" as





That's complex...

- You don't know the half of it. Different font types contain different mapping mechanisms. There are a lot of moving parts. But...
- In essense: each font contains a mechanism to translate numbers on the page to the glyph they correspond with. The collective name for this is encoding. (just know that's a bit of an over-simplification)



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- 4 -Font Size & x-Height



Readability and legibility

- Deliver a message: it's not only about printing content... it is also about being able to read this content afterwards
- Texts must be readable and legible Oh wait, isn't it the same? Well... no!



Readability

- Readability is related to how the type is arranged, or typeset, and therefore is controlled by the designer
 - Font size
 - Case
 - Line spacing
 - Line length
 - Color & contrast



Legibility

- The legibility of a typeface is a product of its design, and relates to the ability to distinguish one glyph from another when reading
 - x-height
 - Character width
 - Weight
 - Serif or lack thereof



Font size & x-height

- There are 2 vertical metrics that are key to readability and legibility
 - Font size: the size of text characters
 - x-height: distance between baseline and mean line of a lowercase letters (typically the letter x)





Checking size of a text

- To check the « quality » of a text, combining checks on font size and x-height is a sensible approach
- Checking x-height is more accurate, as font size can be affected in some conditions and would give bad preflight results
 - x-height is used by regulations, especially in packaging to ensure a minimum text size for important information on the package



EU Regulation 1169/2011 (INCO)

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	Official Journal of the Europea	an Union
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L JOH	1160/2011 OF THE EUROPEAN	PARLIAMENT
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(2	consumer protection of thereof. pursuant to Article 114 thereof. The free movement of safe and wholesome food is an essential aspect of the internal market and contribut significantly to the health and well-being of critizen and to their social and economic interests.	(7) Council Directive 90/496/EEC of 24 September 1990 of nutrition Ibelling for foodstuff(*) hays down rules of the content and presentation of nutrition information en- generated foods. According to those rules, the inclusion of nutrition information is volumized road. The main related claim is made concerning the food. The main of the provisions lial down in that Directive date back 1990 and should therefore be updated.
	(3) In order to achieve a high level of health protection onsumers and to guarantee their right to information should be ensured that onsumers are appropria informed as regrarks in food they consume. Consum choices can be influenced by, inter ala, health, econo environmental, social and ethical considerations.	for a, it a, it steps term
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Article 13.2 & 13.3

2. Without prejudice to specific Union provisions applicable to particular foods, when appearing on the package or on the label attached thereto, the mandatory particulars listed in Article 9(1) shall be printed on the package or on the label in such a way as to ensure clear legibility, in characters using a font size where the x-height, as defined in Annex IV, is equal to or greater than 1,2 mm.

3. In case of packaging or containers the largest surface of which has an area of less than 80 cm^2 , the x-height of the font size referred to in paragraph 2 shall be equal to or greater than 0,9 mm.



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- 5 -Font Types in PDF



My PDF has a font you say?

- When PDF was invented, multiple font systems existed
 - PDF adopted three different "simple" font formats
- To allow the use of PDF in environments with *many* characters (think: Chinese, Japanese, Korean...)
 - PDF adopted "composite" fonts, normally referred to as Type 0 fonts



Simple fonts

- A simple font is a font that
 - Has a maximum of 256 usable characters
 - Has a single writing direction
- There are three types
 - TrueType
 - Type 1
 - Туре З



Composite fonts

- Only one type, called Type 0
 - Uses a complex system of included font information
 - Can address more than 256 characters
 - Has the capability to support more than one writing direction



Some more things to know

- Can a PDF file embed an OpenType font?
- Can a PDF file embed a multiple-master font?
- What are city fonts?



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- 6 -Opentype SVG fonts & Type 3



AAAAAAAAAA

About Opentype SVG fonts

- These are new fonts where:
 - glyphs are SVG files
 - multiple colors can be used within the font and/or glyphs
 - Complex drawings, emoji fonts or variants
 - Colors are RGB-based
- Examples
 - Emoji One



– Trajan Color TU QUOQUE MI FILI



What does happen in PDF

- When the original document from the authoring application is converted to PDF, the Opentype SVG is converted into a Type 3 font
 - Can also contain some parts in Type 1
 - Depending on the authoring application or the PDF standard chosen, it can also be converted to outlines or rastered
- A glyph in a Type 3 font can be almost anything!

– From a character to a complete complex drawing



Color checks give... ...unexpected results!

- Text object seen as 100K
 - difficult to show a consistent information, as each glyph can contain many colors, fill and/or stroke

Preview: Object Inspector		Text: Font Size 48.0 pt
 Non-knockout Transparency Group Blending Color Space: DeviceCMYK Blending Mode is Normal Filled Text: Constant ColorSpace: DeviceCMYK Color Values = [0.00000, 0.00000, 0.00000, 1.00000] Font: Size: 48.00 Type: Type 3 Overprint=True OPM=1 ri=Relative Colorimetric 	Enfocus Inspector 1 Text Line Selected Image: S	Your Size 40.0 pt X-height - Name - Type Type 3 Embedded completely embedded Encoding - Fill: Color space Color values 0.0 0.0 Overprint Overprint (OPM = 1) Alpha 100% % General: Rendering Intent Relative colorimetric % Preview:
	ICC Profile: None Color Rendering Intent: Default	



Color conversion & PDF standard compliance

- Some example with Enfocus PitStop
 - Nothing found to be converted, but...







Issues fixed

- Outlining the font or converting from RGB to CMYK wasn't possible or was completely destroying the file
- There were errors on opening the files in Acrobat when PitStop Pro was installed
 - the PDF engine used in InDesign or Illustrator and Acrobat are using 2 different ways to encode the font (and both were compliant to the specification!)
- Thanks to our testing and findings, PDF tools have been updated to overcome these issues
 - New engines, new corrections



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- 7 -Character Widths and their importance



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You! have been invited...



Positioning using widths

have been

430 512 315...



Where do we find those widths

(9) [9 0 R] { 2 } /1:Font /S:TrueType (KTKFGG+Avenir-H)	ľ
Indicator Lookup	
Pages: {1}	
BaseFont: KTKFGG+Avenir-HeavyOblique	
Encoding: WinAnsiEncoding	
45 FirstChar: 32	
K) FontDescriptor: (14) [12 0 R] /T:FontDescriptor	
45 LastChar: 118	
V Subtype: TrueType	
K()) ToUnicode: (2) [13 0 R]	
🔽 Type: Font	
v 🚺 Widths: (87)	
45 0: 296	
45 1: 296	
45 2: 0	
45 3: 0	
45 4: 0	
45 5: 0	
45 6: 0	
45 7: 0	
45 8: 0	
45 9: 0	
45 10: 0	
45 11: 0	
45 12: 0	
45 13: 0	

"TueType - based font" // TrueType - based font
At least one of the table checksum is incorrect (with exception
At least one table offset begins not on a four byte boundary
Wrong 'loca' offset entry
K KAN Table Directory
45 'OS/2' (OS/2 and Windows specific metrics)
45 'cmap' (Character to glyph mapping)
45 'cvt ' (Control Value Table)
45 'head' (Font header)
45 'hhea' (Horizontal header)
45 'hmtx' (Horizontal metrics)
()) Tag: 0x686d7478 Offset: 5084 Length: 1552 CheckSu
Advance width and left side bearing values values for each
45 0: advanceWidth: 512 leftSideBearing: 0
45 1: advanceWidth: 0 leftSideBearing: 0
45 2: advanceWidth: 296 leftSideBearing: 0
45 3: advanceWidth: 296 leftSideBearing: 75
45 4: advanceWidth: 519 leftSideBearing: 182
45 5: advanceWidth: 592 leftSideBearing: 76
45 6: advanceWidth: 592 leftSideBearing: 41
45 7: advanceWidth: 907 leftSideBearing: 99
45 8: advanceWidth: 741 leftSideBearing: 67
45 9: advanceWidth: 296 leftSideBearing: 159
45 10: advanceWidth: 296 leftSideBearing: 71
45 11: advanceWidth: 296 leftSideBearing: 2
45 12: advanceWidth: 463 leftSideBearing: 102



Potential problems

- A PDF writer might make mistakes and those two pieces of information don't match up...
- When embedding a font, the font isn't exactly what was already in the PDF as metadata
- The font is changed (during embedding or replacing)
 - Widths change
 - Character position on the page changes



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- 8 -Embedding And subsetting



A good PDF contains fonts!

- PDF is a self-contained format, which allows to exchange a file with someone without having to deal with software versions, external resources (images, fonts, etc.), etc.
- Adding fonts to the PDF is called embedding. There are 2 ways of embedding fonts in a PDF:
 - Complete set
 - Subset



Export PDF – Font Embedding

	Export Adobe PDF
Adobe PDF Preset: Standard:	PDFX-4 ~ PDF/X-4:2010 ~ Compatibility: Acrobat 7 (PDF 1.6)
General Compression Marks and Bleeds Output Advanced	Advanced Fonts Subset fonts when percent of characters used is less than: 100% (i) All fonts with appropriate embedding bits will be embedded.
Security Summary	OPI Omit for OPI: EPS PDF Bitmap Images Transparency Flattener Preset: [High Resolution] ~
	Accessibility Options Display Title: File Name Language: English: UK Description Hover over an option to view description.
Save Preset	Cancel Export

- Use 100% to subset the font in the PDF
- Use 0% to completely embed the font /!\ Doesn't always work...
- NEVER use another number (e.g. 50%) as there is no way to expect the result!



Font properties - Legal

0	Foi	nt Info: Source Sans Pro
Font: Source Sans Pro Semibold	Master: Semibold	Search
MASTER PROPERTIES	Legal: info on copyr	ight and licensing
■ Names h Family Dimensions i Font Dimensions	Copyright:	© 2010 - 2019 Adobe Systems Incorporated (http://www.adobe.com/), with Reserved Font Name 'Source'.
➡ Note ★ Stems ★ Zones	Trademark:	Source is a trademark of Adobe Systems Incorporated in the United States and/or other countries.
⊟ Guides	License URL:	http://typekit.com/eulas/000000000000000001f251
Other Values FONT PROPERTIES Creator Codepages Unicode Ranges Axes Masters Axes	License:	This Font Software is licensed under the SIL Open Font License, Version 1.1. This license is available with a FAQ at: http://scripts.sil.org/OFL. This Font Software is distributed on an 'AS IS' BASIS, WITHOUT WARRANTIES OR CONDITIONS OF ANY KIND, either express or implied. See the SIL Open Font License for the specific language, permissions and limitations governing your use of this Font Software.
Ag Semibold	Embedding:	Editing the document is allowed Only printing and previewing of the document is allowed (read-only) Editing the document is allowed Everything is allowed (installable mode)
+ -	s	Embedding of this font is not allowed Cancel Apply OK



Subsetting a font generates a unique font name

Glyphs used in PDF:

U+0020 CID 32 space) U+002C CID 44 comma	- U+002D CID 45 hyphen	0 U+0030 CID 48 zero	1 U+0031 CID 49 one	2 U+0032 CID 50 two	4 U+0034 CID 52 four	A U+0041 CID 65 A
В	С	D	E	F	G	Н	I
U+0042 CID 66 B	U+0043 CID 67 C	U+0044 CID 68 D	U+0045 CID 69 E	U+0046 CID 70 F	U+0047 CID 71 G	U+0048 CID 72 H	U+0049 CID 73 I
N	0	Ρ	R	S	Т	W	Х
U+004E CID 78 N	U+004F CID 79 O	U+0050 CID 80 P	U+0052 CID 82 R	U+0053 CID 83 S	U+0054 CID 84 T	U+0057 CID 87 W	U+0058 CID 88 X
Z	а	b	с	d	e	g	h
U+005A CID 90 Z	U+0061 CID 97 a	U+0062 CID 98 b	U+0063 CID 99 c	U+0064 CID 100 d	U+0065 CID 101 e	U+0067 CID 103 g	U+0068 CID 104 h
i	k	l	n	0	р	r	s
U+0069 CID 105 I	U+006B CID 107 k	U+006C CID 108 I	U+006E CID 110 n	U+006F CID 111 o	U+0070 CID 112 P	U+0072 CID 114 r	U+0073 CID 115 s
t	u	w	у	0			
U+0074 CID 116	U+0075 CID 117	U+0077 CID 119	U+0079 CID 121	U+00B0 CID 176			

Font properties:

Type 1 font: "SourceSansPro-Regular"

PostSchpt name: Sourcesans Fro-Regular Unicode CMap is present Encoding: WinAnsiEncoding Font is a subset Embedded: True Font descriptors Maximum height above the baseline: 1000 y-coordinate of the top of flat capital letters: 660 Maximum depth below the baseline: -400 Italic angle in degrees counterclockwise: 0

Width of the dominant vertical stems of glyphs: 84 Average width of characters: 0 Desired spacing between lines: 0 Maximum width of characters: 0 Width to use for un-encoded characters.: 0 Vertical width of the dominant horizontal stems of glyphs: 0 y-coordinate of the top of flat non-ascending lowercase letters:

PostScript name: XFNXLC+SourceSansPro-Regular

Fixed-width font: False Serif font: False Symbolic font: False Script font: False Uses the Adobe Standard Roman Character Set: True Italic: False All-caps font: False Small-caps font: False Force bold at small text sizes: False

- When the font is embedded as subset in a PDF, this generates a unique font name
- This ensures that the font will not be replaced by another one with same name later in the process, e.g. during the ripping process



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- 9 -The Mystery of the Missing Glyph



Missing glyphs

- What happens if you attempt to draw a character, but the font doesn't have a glyph for it?
 - (Yes, that should never happen in the first place)
 - (but of course it does!)
- In that case, fonts use glyph 0
 - Usually a box
 - Sometimes with something in it





What's the problem with this?

- "Character references .notdef glyph"
- This means that the font incorrectly uses this glyph 0, usually as an "optimisation" to draw spaces.
- So what happens when this font is now replaced by another correct font?
 - (mayhem!)



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- 10 -The Meaning of Text - ToUnicode



The problem with meaning

- PDF was developed as a "visual" format. Optimized for on-screen viewing or printing. So when it was developed:
 - PDF didn't retain document structure. There is no notion of words, sentences, lines of text or paragraphs
 - There was no definition of reading order. Text can be on the page in any order (often illogical)
 - Text was optimized for drawing, without what was necessary to understand the meaning of it



Why is that a problem?

A simple font encoding – straightforward to see what the text might mean



A complex font encoding – these numbers map to glyphs, but what do they mean?





ToUnicode table

- To solve this problem, fonts *can* contain an ToUnicode table
 - Gives a translation from character codes to Unicode
- Usually you know this is missing if:
 - You can't search a PDF
 - You get nonsense characters if you
 - Extract the text from the PDF
 - Copy and paste the text into a text editor



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